

ACG shp Kees 27/01
126708

Work Order ID 126708

Monday, November 24, 2014 8:02:33 AM

Item ID: D206-642-314 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates
Start Date: 11/24/2014 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 11/24/2014 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: ML3 Date: 14-11-24 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-314 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B126703 RH

DAS
27
9-89

DAS
46
9-89

JAN 27 2015

DAS
27
9-89

JAN 26 2015

DAS
27
9-89

(1r)

DAS
46
9-89

JAN 26 2015

Work Order ID 126708

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Monday, November 24, 2014 8:02:33 AM

Item ID: D206-642-314

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/24/2014 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00				DAS 46		JAN 27 2015	
130	Packaging					9-89			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-314								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/1/27
ME
15-1-27

Picklist Print

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Monday, November 24, 2014 8:02:38 AM

Work Order ID: 126708

126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-351		Manufactured	No			110	Each	0.0000	1	1			DAS 08 9-89
--------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	-------------------

D206-642-351

Replacement Skidtube,Low & High Gear with Run-on Landing Wearplates Fits LH or RH

D206-648-013		Manufactured	No			110	Each	10.0000	1	1			DAS 08 9-89
--------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	-------------------

D206-648-013

Ground Handling Wheel Modification

DAS
46
9-89

Location

Loc Qty

Loc Code

PKG013

10

113780

2

115114

5

124399

2

126666

1

D2932-2		Manufactured	No			110	Each	16.0000	1	1			DAS 27 9-89
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	-------------------

D2932-2

206 Saddle Right Side

DAS
46
9-89

Location

Loc Qty

Loc Code

ST396

16

103396

1

114497

4

121748

3

122848

3

125059

4

125656

1

JAN 26 2015

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Work Order ID: 126708

126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110

Each

12.0000

**

1

DAS

27

9-89

D2933-2

206 Saddle Right

DAS
46
9-89

Location

Loc Qty

Loc Code

ST396

12

103409

1

114499

5

121752

1

122867

4

125657

1

JAN 26 2015

D2938-2

Manufactured No

110

Each

14.0000

**

1

DAS

27

9-89

D2938-2

206 Saddle

DAS
46
9-89

Location

Loc Qty

Loc Code

ST395

14

103685

1

113248

1

114500

3

121869

4

123741

4

125658

1

JAN 26 2015

D2939-2

Manufactured No

110

Each

16.0000

**

1

DAS

27

9-89

D2939-2

206 Saddle

DAS
46
9-89

Location

Loc Qty

Loc Code

ST395

16

106661

1

113594

1

114501

4

121757

1

122887

4

125098

4

125659

1

JAN 26 2015

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126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

924.0000

(8) 8

**

DAS
27
9-89

AN3-41A

DAS
46
9-89

Bolt

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

904

904

(123355)

8

JAN 2 6 2015

D2652

Manufactured

No

110

Each

442.0000

(16) 16

**

DAS
27
9-89

D2652

Bushing

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

57

104848

16

115133

24

120480

2

121962

15

ST012a

341

121634

1

123711

176

124422

164

15127-033

16

JAN 2 6 2015

Picklist Print

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Work Order ID: 126708

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

1,878.000

8

8

MS21042L3

Nut

DAS
46
9-89

Location

Loc Qty

Loc Code

FP001

500

M130922

500

ST305

1378

123900

215

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

10131261

8

**

DAS
27
9-89

JAN 26 2015

NAS1149D0363J

Purchased

No

110

Each

1,767.000

8

8

NAS1149D0363J

Washer

DAS
46
9-89

Location

Loc Qty

Loc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

183

m123441

5

m130358

178

ST510a

977

m128429

977

8

**

DAS
27
9-89

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Work Order ID: 126708

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased

No

110

Each

189.0000

4

4

AN5-10A
BOLT

DAS
46
9-89

**

DAS
27
9-89

JAN 26 2015

Location

Loc Qty

Loc Code

GA

101

122800

101

Return2014

10

123528

10

ST338

78

M126180

4

M190466

74

AN5-12A

Purchased

No

110

Each

48.0000

4

4

AN5-12A
Bolt

**

DAS
27
9-89

JAN 26 2015

Location

Loc Qty

Loc Code

ST299A

14

M128606

14

ST338

34

M126105

4

M127957

30

AN5-11A

Purchased

No

110

Each

259.0000

8

8

AN5-11A
BOLT

DAS
46
9-89

**

DAS
27
9-89

JAN 26 2015

Location

Loc Qty

Loc Code

ST299A

200

M126105

200

ST338

59

123533

31

125388

28

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,285.000

8 8

NAS1149D0563.J

DAS

46
9-89

Washer

**

DAS
27
9-89
JAN 26 2015

Location

Loc Qty

Loc Code

GA

124

m125807

124

ST260a

400

m130799

400

ST269

761

m125807

8

m126319

97

m128257

656

AN4-6A

Purchased

No

110

Each

1,929.000

12 12

AN4-6A

BOLT

**

DAS
27
9-89
JAN 26 2015

Location

Loc Qty

Loc Code

ST325A

1664

M126175

12

M126317

350

M128634

1002

M130716

200

M130851

100

ST345

265

M128403

265

DAS
46
9-89

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Work Order ID: 126708

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

7,101.000

24

24

NAS1149D0463.J

WASHER

**

DAS

27

9-89

JAN 2 6 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

CA

459

M129682

459

ST260a

6523

M129390

1593

M130799

4930

ST269

119

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

25

24

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Work Order ID: 126708

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,399.000

12

12

MS21042L4

Locknut

DAS
46
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

894

m129934

894

ST305

1493

111827

2

126275

5

m126015

12

m126275

39

m127255

63

m127376

9

m127813

741

m128300

69

m129472

53

m130922

500

D3407-043

Manufactured

No

110

Each

7.0000

1

1

D3407-043

Tow Ring

DAS
46
9-89

Location

Loc Qty

Loc Code

st530

1

102235

1

ST532

6

114527

6

BK2517 ?

08-8
LZ
SVC

JAN 26 2015

08-8
LZ
SVC

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DAS
46
9-89

DAS
46
9-89

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Work Order ID: 126708

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Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

137.0000

1.7

1

D3456-1
Washer

DAS
46
9-89

**

DAS
27

JAN 26 2015

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

130

106784

1

107629

1

113126

1

115051

27

121045

100

1

D3457-1

Manufactured No

110

Each

38.0000

2.7

2

D3457-1
Washer

DAS
46
9-89

**

DAS
27

JAN 26 2015

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

28

109133

4

121777

24

2

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Work Order ID: 126708

126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,751.000

1

DAS
27
9-89

MS21043-4

Nut

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

ST260a

1206

m128798

1206

ST304

505

m125807

1

m128300

57

m128429

57

m128818

390

JAN 26 2015

AN4C5A

Purchased

No

110

Each

83.0000

1

DAS
27
9-89

AN4C5A

Bolt

DAS
46
9-89

Location

Loc Qty

Loc Code

ST345

83

122599

3

123265

2

M127410

1

M128403

27

M130466

50

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Monday, November 24, 2014 8:02:39 AM

Work Order ID: 126708

126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

507.0000

1 1

NAS1149C0463R

Washer

DAS
46
9-89

Location

Loc Qty

Loc Code

ST271

507

119097

1

123248

2

123355

55

m127306

116

m128401

333

D3413-1

Manufactured

No

110

Each

33.0000

1 1

D3413-1

O-Ring

DAS
46
9-89

Location

Loc Qty

Loc Code

FP001

1

126637

1

st530

32

106048

1

110715

11

112309

2

114489

3

114528

1

116664

1

121783

12

91117

1

DAS
27
9-89
JAN 26 2015

DAS
27
9-89
JAN 26 2015

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Work Order ID: 126708

126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

D2712 Manufactured No 110 Each 617.0000 107 10

D2712

Set Screw

DAS
46
9-89

**

DAS
JAN 27 2015
9-89

DAS
9-89

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST009	317	
101775	5	
107365	2	
108882	1	
113809	11	
121858	58	
124450	230	
99794	10	
ST012a	250	
115155	250	

D2934 Manufactured No 110 Each 61.0000 2 2

D2934

Saddle Spacer

DAS
46
9-89

**

DAS
27
9-89
JAN 26 2015

DAS
9-89

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST014	6	
102358	2	
106671	2	
114946	2	
ST025A	49	
121765	25	
123631	24	

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Work Order ID: 126708

126708

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014

Required Date: 11/24/2014

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

76.0000

(2) 2

D2935

Saddle Spacer

DAS
46
9-89

**

Location

Loc Qty

Loc Code

FG

6

31793

6

ST025A

70

120514

35

121970

35

B120514

2

DART AEROSPACE USA, INC.

REFERENCE ONLY

JAN 20 2015

DAS
46IIN-D206-642
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4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES 9-89

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

Work Order ID 126708

Monday, November 24, 2014 8:02:33 AM

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Item ID: D206-642-314

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH.Low & High Gear with Run-on Landing Wearplates

Start Date: 11/24/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/24/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-11-24 Tooling:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-314 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAG
27
8-89

MLJ 1501-26

DAG
27
9-89
JAN 26 2015